

# Moulding & Millwork Profile Guide



# About OrePac Building Products



### **OUR HISTORY**

OrePac is a family-owned and operated business, founded by the Hart family in 1977. Through strong leadership and a commitment to success, the company has grown into one of the premier distributors in the building industry.

Trust, integrity, and a dedication to excellence are the values most important to OrePac. That commitment can be found in the services we offer, the quality of the products we provide, and the way we treat our employees and customers. This dedication to our markets has enabled us to make a positive impact on the shelter industry and the communities we serve.

# OREPAC SALT LAKE CITY

In 2002, OrePac Building Products established the Salt Lake City, Utah branch, which now distributes to a 500-mile radius around the branch location. The Salt Lake City branch operates with six private trucks and 170,000 square feet of warehouse space. This powerhouse branch has rightfully claimed the title of the largest moulding supplier in Utah.





### **DISTRIBUTION CENTERS**

Boise, ID Bozeman, MT Denver, CO Ontario, CA Phoenix, AZ Sacramento, CA Salt Lake City, UT Spokane, WA Tacoma, WA Wilsonville, OR

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# Unfinished Woodwork is Vulnerable!

- Apply finish as soon as possible following the manufacturer's finishing instructions.
- Never expose unpainted millwork to direct sunlight!
- Always protect unfinished millwork from moist conditions. Never store on the ground, on concrete, or where rain can blow in.
- All mouldings should be stored horizontally off the floor and in a dry location.

It's critical to protect millwork from direct sunlight prior to finishing to avoid rapid drying and bleaching. Even a few hours exposure to direct sunlight causes drying and bleaching. Millwork must be stored in a dry area away from excess heat. Never store on the ground, nor allow wood to come into direct contact with concrete. The natural tendency of concrete to absorb moisture can create a "wicking" of moisture out of the air or the ground and into the wood.



# Mouldings Must be Acclimated

72 hours prior to installation, mouldings should be unbundled and allowed to acclimate to the environment in the room in which they will be installed, with a controlled humidity level. The humidity at the time of acclimation should be similar to the humidity expected upon occupancy of the project.



# Finishing

Light sanding is required on all non-primed millwork prior to finishing. Follow manufacturer's recommended instructions for your product type.





#### BACK BAND

A rabbeted moulding used to surround the outside edge of casing.

### **BASE**

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc. Base shoe and base cap are used to conceal uneven floor and wall junctions.

### BASE CAPS

A decorative member installed flush against wall at the top of an S4S baseboard. Can be used as panel moulding.

### BASE SHOES

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.

## BEDS

Used where walls and ceiling meet. Installed either as flat or projected from surface.

### BRICKMOULD

Used as an exterior door and window casing. A thick moulding providing a surface for brick or other siding to butt against.

# CASING

Used to trim inside and outside of door and window openings.

# CHAIR RAIL

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

### **CORNER GUARDS**

Outside (OS) corner guard is used to protect corners or to cover ragged edges where wall covering and painted surfaces meet at outside corner.

# COVES

Concave profile. Used at corners, particularly as a ceiling cornice.

#### CROWNS

Used where wall and ceiling meet. Used to cover large angles; always installed projected from surface.

#### **DRIP CAPS**

Applied over exterior window and door frames. Keeps water from seeping under the siding. Also directs water away from window glass.

### HAND RAIL

Used as a hand support in a stairwell.

### HALF ROUNDS

Can be used as a screen moulding, bead shelf edge or panel moulding.

# LATTICE

Originally used in trellis work. This small, plain S4S moulding is among the most versatile of profiles.

# PANEL MOULD

Used to form panels on walls, ceilings or built up cornice applications.

### QUARTER ROUNDS

May be used as a base shoe, inside corner moulding, or to cover any 90 degree recessed junction.

### ROUNDS

Most often used as a closet pole.

### SHELF EDGE / SCREEN MOULD

Used to hold glass in place. Also called glass stop, cove and bead, putty bead, glazing bead and staff bead.

### **STOP**

Nailed to the face of the door frame to prevent the door from swinging through.

# WAINSCOT CAP

Trims out the upper edge or top of a wainscot. Covers plywood's rough sawn edge in installations where it's exposed to view.

#### CROWN

Used where wall and ceiling meet. Used to cover large angles; always installed projected from surface.

#### PANEL MOULD

Used to form panels on walls, ceilings or built up cornice applications.

#### CASING

Used to trim inside and outside of door and window openings.

#### **STOP**

Nailed to the face of the door frame to prevent the door from swinging through.

#### **CHAIR RAIL**

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

#### WAINSCOT CAP

Trims out the upper edge or top of a wainscot. Covers plywood's rough sawn edge in installations where it's exposed to view.

#### BASE SHOE

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.

# BASE

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc. Base shoe and base cap are used to conceal uneven floor and wall junctions.



#### SOLID PINE

Clear Pine is a knot-free wood with a signature rustic look. It is very sturdy and durable.



#### FINGERJOINT PRIMED PINE

Primed Fingerjoint Pine is great for those who plan on painting their millwork but still prefer to work with real wood as opposed to MDF.



#### FINGERJOINT RAW PINE

Fingerjoint Raw Pine is a paint grade product for those who plan on painting their millwork and prefer to work with real wood.



#### **KNOTTY PINE**

Knotty Pine is a stain grade wood with a signature rustic look. It is very sturdy and durable.



#### **KNOTTY ALDER**

As one would expect, this wood can have many large knots and splits. This is the perfect choice for rustic style projects.



#### MDF

Medium-Density Fiberboard (MDF) is a reconstituted wood panel product. It is dry-processed fiberboard manufactured from wood fibers. Known for its consistency, ease of handling and superior paint adhesion.



403 - BULLNOSE	603M - BULLNOSE
1/2" x 4"	5/8" x 5-1/2"
603 - BULLNOSE	805 - BULLNOSE
1/2" x 5"	5/8" x 7-1/4"
803 - BULLNOSE	613 - BULLNOSE



16" x 3-1/4" 🦳 ເ

496	
5/8" x 5-7/8"	M



	566
	3/4" x 5-7/8"
265A	568
5/8" x 6-1/2" M	3/4" x 7-1/4"
366	
5/8" x 5-7/8" (M)	
368	218 - SIERRA
5/8" x 7-1/4"	9/16" x 5-1/4"
680 - ALTA	6688 - BEADED ALTA

411 - VICTORIAN	514 - VICTORIAN	
9/16" x 3-1/4" <b>FJ</b>	1/2" x 5-1/4"	
9/16" x 3-1/4" (KA (M)	9/16" x 5-1/4"	712 - VICTORIAN
414 - VICTORIAN	512 - VICTORIAN	9/16" x 7-1/4"
1/2" x 4-1/4"	9/16" x 5-1/2" KA	412 - VICTORIAN
9/16" x 4-1/4"	9/16" x 5-7/8"	9/16" x 4-1/2" (KA) (M

BASE





673	
9/16" x 3-1/4"	M
677	
9/16" x 5-3/4"	M
877	
9/16" x 7-1/4"	M

713 - STREAMLINE
1/2" x 3-1/4"     M       9/16" x 3-1/4"     EP
726 - STREAMLINE
9/16" x 2-1/4"



KEY: Fingerjoint Primed Pine FJ Fingerjoint Raw Pine KA Knotty Alder

# Premium products

to complete your home



473 - BULLNOSE	
9/16" x 2-1/4" FJ 9/16" x 2-1/4" M	
313 - BULLNOSE	433 - BULLNOSE
11/16" x 3-1/4"	11/16" x 3-1/4" KA
313L - BULLNOSE	246C - BULLNOSE
5/8" x 3-1/4"	11/16" x 2-3/4" (M)



315		
3/4" x 3-1/2"	M	

353 BEADED	
9/16" x 3-1/4"	
493	
3/4" x 3-1/2"	



345 - ENTRADA	
11/16" x 3"	FJ KA
11/16" x 3"	M







365		
3/4" x 3-1/2"	M	









318 - SIERRA	388 - ALTA
11/16" x 3-1/4" (M)	11/16" x 3-1/4" (📣 🕅



r	
380 - UTAH	
5/8" x 2-1/4"	M
5/8" x 2-3/16"	FJP





321 - PENN	
11/16" x 2-1/4"	

972 - MULL		
3/8" x 2"	FJ	



72	
11/16" x 3"	M



544 - HEADER
1" x 3-1/2"
545 - HEADER
1-1/16" x 5"
546 - HEADER
1" x 5-1/2"
548 - HEADER
1" x 7-1/4" M











# The finishing touches

to transform any room

724	726
3/4" x 4-1/4" (M)	3/4" x 5-7/8" M



794	
3/4" x 4-1/4"	M
796	
3/4" x 5-7/8"	M
798	
1" x 7-1/4"	M



74 - BED M	OULD
9/16" x 1-3/4"	FJ



45	48	54
9/16" x 5-1/4" (M)	9/16" x 4-1/4" (FJ M)	9/16" x 2-1/4"
46	5/8" x 4-1/4" (KA	
9/16" x 5-1/4"	51	
	9/16" x 3-1/4" (FJ KA M	



KEY: FJ Fingerjoint Raw Pine KA Knotty Alder (M) MDF

106 - SHIPLAP
1/2" x 5-1/2"
108 - SHIPLAP
1/2" x 7-1/4" M

246 - HC	OOK STRIP
1/2" x 3"	M
480 - HC	ook strip
9/16" x 3-1/	4" M







#### MISCELLANEOUS













450 - CAP	
7/8" x 1-3/8"	FJ
451 - CAP	









390 - CHAIF	RAIL
5/8" x 2-3/8"	КА
11/16" x 2-5/8"	SP
/8″ x 2-5/8″	(M)







FJP KA













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	803 MDF	F31180316	16'			473 MDF	F32047317	17'			7
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RB4A KA

RB5 MDF

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A130RB4A

F320RB516

16'

R/L

16'

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	877 KA	A150877S80	8'
	887 FJ	P25088770M	7'
	887 FJ	P250L88770M	8'
	887 SP	HDSP1887	R/L
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28	TJSTOP 231 FJ 233 FJ 292 SP	P24023116 P24023316 HDSP292	7' 16' 16' R/L
28	TJSTOP 231 FJ 233 FJ 292 SP 450 FJ	P24023116           P24023316           HDSP292           P24045016	7' 16' 16' R/L 16'
28	TJSTOP 231 FJ 233 FJ 292 SP 450 FJ 451 FJ	P24023116           P24023316           HDSP292           P24045016           P24045116	7' 16' 16' R/L 16' 16'
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28	TJSTOP       231 FJ       233 FJ       292 SP       450 FJ       451 FJ       204 FJ       205 FJ	P24023116           P24023316           HDSP292           P24045016           P24045116           P24020416           P25020516	7' 16' R/L 16' 16' 16' 16' 16'
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28	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ	P24023116           P24023316           HDSP292           P24045016           P2402416           P25020516           P24018316           P24018416           P24018616	7' 16' R/L 16' 16' 16' 16' 16' 16' 16'
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	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 MDF         106 PFJ         108 FJ	P24023116           P24023316           HDSP292           P24045016           P24045116           P24020416           P25020516           P24018316           P24018416           P24018616           P24018716           A130390K           HDSP390           HDFB390           HDPP106           P24010816	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 MDF         106 PFJ         108 FJ         95 FJ	P24023116           P24023316           HDSP292           P24045016           P24045116           P25020516           P24018316           P24018416           P24018616           P24018716           A130390K           HDSP390           HDFB390           HDPP106           P24009516	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
29	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 MDF         106 PFJ         108 FJ         95 FJ         TJCOVE	P24023116           P24023316           HDSP292           P24045016           P24045116           P25020516           P24018316           P24018416           P24018616           P24018716           A130390K           HDSP390           HDFB390           HDPP106           P24009516           TJCOVE	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         186 FJ         187 FJ         390 KA         390 SP         390 MDF         106 PFJ         108 FJ         95 FJ         TJCOVE         129 PFJ	P24023116         P24023316         HDSP292         P24045016         P24045116         P24020416         P25020516         P24018316         P24018416         P24018616         P24018716         A130390K         HDSP390         HDFB390         HDPP106         P24009516         TJCOVE         HDPP129	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
29	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 SP         390 MDF         106 PFJ         108 FJ         95 FJ         TJCOVE         129 PFJ         267 SP	P24023116           P24023316           HDSP292           P24045016           P24045116           P24020416           P25020516           P24018316           P24018416           P24018616           P24018716           A130390K           HDSP390           HDFB390           HDPP106           P24009516           JJCOVE           HDPP129           HDSP292	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
29	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 SP         390 MDF         106 PFJ         108 FJ         95 FJ         TJCOVE         129 PFJ         267 SP         142 SP	P24023116         P24023316         HDSP292         P24045016         P24045116         P24045116         P2402516         P24018316         P24018316         P24018416         P24018616         P24018716         A130390K         HDSP390         HDFB390         HDFB390         HDP106         P24009516         TJCOVE         HDPP129         HDSP292         HDSP142	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16
29	TJSTOP         231 FJ         233 FJ         292 SP         450 FJ         451 FJ         204 FJ         205 FJ         183 FJ         184 FJ         186 FJ         187 FJ         390 KA         390 SP         390 MDF         106 PFJ         108 FJ         95 FJ         TJCOVE         129 PFJ         267 SP	P24023116           P24023316           HDSP292           P24045016           P24045116           P24020416           P25020516           P24018316           P24018416           P24018616           P24018716           A130390K           HDSP390           HDFB390           HDPP106           P24009516           JJCOVE           HDPP129           HDSP292	7' 16' 16' 16' 16' 16' 16' 16' 16' 16' 16



