## Builders - ноісе

## Moulding \& Millwork Profile Guide



## About OrePac Building Products



## OUR HISTORY

OrePac is a family-owned and operated business, founded by the Hart family in 1976. Through strong leadership and a commitment to success, the company has grown into one of the premier distributors in the building industry.

Trust, integrity, and a dedication to excellence are the values most important to OrePac. That commitment can be found in the services we offer, the quality of the products we provide, and the way we treat our employees and customers. This dedication to our markets has enabled us to make a positive impact on the shelter industry and the communities we serve.

## OREPAC WILSONVILLE

The Wilsonville, Oregon branch was founded with the company in 1976. Located across the street from our Corporate Office, it remains the oldest branch with 20 private trucks, 200,000 square feet of warehouse space, and a delivery reach that stretches to Fortuna, California.


- CORPORATE

Wilsonville, OR

- DISTRIBUTION CENTERS



## DISTRIBUTION CENTERS

Boise, ID
Bozeman, MT
Denver, CO
Ontario, CA
Phoenix, AZ
Sacramento, CA
Salt Lake City, UT
Spokane, WA
Tacoma, WA
Wilsonville, OR

## MOULDING \& MILLWORK

## Table of Contents



623 (see page 11)


495 E2E Bullnose (see page 24)


356 Colonial (see page 18)

## 05 MOULDING 101

05 Handling of Millwork
06 Common Moulding Applications
08 Species Types

## 10 PROFILES

10 Architrave
11 Base
18 Casing
25 Crown
28 Stool, Chair Rail, Wainscot Cap, Base Cap
32 Rounds
33 Square, Stop, Parting Strip
34 Brickmould, Shake Mould, Hand Rail
35 Outside Corner
36 Lattice, Open Trim
37 Cove
38 Miscellaneous
43 Boards
51 Jambs, Frames
54 Mullion, Astragals, Plinth, Rosette, Universal Base Corners


## Unfinished Woodwork is Vulnerable!

- Apply finish as soon as possible following the manufacturer's finishing instructions.
- Never expose unpainted millwork to direct sunlight!
- Always protect unfinished millwork from moist conditions. Never store on the ground, on concrete, or where rain can blow in.
- All mouldings should be stored horizontally off the floor and in a dry location.

It's critical to protect millwork from direct sunlight prior to finishing to avoid rapid drying and bleaching. Even a few hours exposure to direct sunlight causes drying and bleaching. Millwork must be stored in a dry area away from excess heat. Never store on the ground, nor allow wood to come into direct contact with concrete. The natural tendency of concrete to absorb moisture can create a "wicking" of moisture out of the air or the ground and into the wood.


## Mouldings Must be Acclimated

72 hours prior to installation, mouldings should be unbundled and allowed to acclimate to the environment in the room in which they will be installed, with a controlled humidity level. The humidity at the time of acclimation should be similar to the humidity expected upon occupancy of the project.


## Finishing

Light sanding is required on all non-primed millwork prior to finishing. Follow manufacturer's recommended instructions for your product type.


## BACK BAND

A rabbeted moulding used to surround the outside edge of casing.

## BASE

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc. Base shoe and base cap are used to conceal uneven floor and wall junctions.

## BASE CAPS

A decorative member installed flush against wall at the top of an S4S baseboard. Can be used as panel moulding.

## BASE SHOES

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.

## BEDS

Used where walls and ceiling meet. Installed either as flat or projected from surface.

## BRICKMOULD

Used as an exterior door and window casing. A thick moulding providing a surface for brick or other siding to butt against.

## CASING

Used to trim inside and outside of door and window openings.

## CHAIR RAIL

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

## CORNER GUARDS

Outside (OS) corner guard is used to protect corners or to cover ragged edges where wall covering and painted surfaces meet at outside corner.

## COVES

Concave profile. Used at corners, particularly as a ceiling cornice.

## CROWNS

Used where wall and ceiling meet. Used to cover large angles; always installed projected from surface.

## DRIP CAPS

Applied over exterior window and door frames. Keeps water from seeping under the siding. Also directs water away from window glass.

## HAND RAIL

Used as a hand support in a stairwell.

## HALF ROUNDS

Can be used as a screen moulding, bead shelf edge or panel moulding.

## LATTICE

Originally used in trellis work. This small, plain S4S moulding is among the most versatile of profiles.

## PANEL MOULD

Used to form panels on walls, ceilings or built up cornice applications.

## QUARTER ROUNDS

May be used as a base shoe, inside corner moulding, or to cover any 90 degree recessed junction.

## ROUNDS

Most often used as a closet pole.

## SHELF EDGE / SCREEN MOULD

Used to hold glass in place. Also called glass stop, cove and bead, putty bead, glazing bead and staff bead.

## STOP

Nailed to the face of the door frame to prevent the door from swinging through.

## WAINSCOT CAP

Trims out the upper edge or top of a wainscot. Covers plywood's rough sawn edge in installations where it's exposed to view.

## CROWN

Used where wall and ceiling meet. Used to cover large angles; always

PANEL MOULD
Used to form panels on walls, ceilings or built up cornice applications.

## CASING

Used to trim inside and outside of door and window openings.


STOP
Nailed to the face of the door frame to prevent the door from swinging through.

## CHAIR RAIL

Interior moulding applied about one third up from the floor, paralleling base moulding and encircling the room.

## BASE SHOE

Applied where base moulding meets floor. Protects base from damage. Conceals uneven lines or cracks.


## BASE

Applied where floor and walls meet, forming a visual foundation. Protects walls from kicks, bumps, furniture, etc.
 Base shoe and base cap are used to conceal uneven floor and wall junctions.

## HEMLOCK

Hemlock is light brown with red tinges. It features uneven, commonly twisted grain and has a medium-coarse texture. A good selection if you plan on staining your jamb and frame components.

## SOLID PINE

Clear Pine is a knot-free wood with a signature rustic look. It is very sturdy and durable.

## FINGERJOINT PRIMED PINE

Primed Fingerjoint Pine is great for those who plan on painting their millwork but still prefer to work with real wood as opposed to MDF.


## OAK

Oak is very hard, heavy and strong. Despite its density, it is very easy to work with.


## WALNUT

Quite durable and strong, its colors can be light to chocolate brown with large grown rings. The sapwood is often times white.

## MAPLE

Maple is characterized as dense and light in color. It is a fine textured and closegrained wood that does not require filling.

FIR
Douglas Fir is offered in vertical and mixed grain. Its pink color reddens over time.



## 5020 - ARCHITRAVE

$1-3 / 16^{\prime \prime} \times 5-1 / 4^{\prime \prime} \mid$ M


## 5000 - ARCHITRAVE

$1-3 / 16^{\prime \prime} \times 3-3 / 4^{\prime \prime}$
RB3 - ARCHITRAVE
$1-3 / 16^{\prime \prime} \times 3-3 / 4^{\prime \prime} \mid$ (M)


| 620 - MOULDED |  |
| :--- | :--- |
| $1 / 2^{\prime \prime} \times 4-1 / 4^{\prime \prime}$ | (AA |
| 620 - MOULDED |  |
| $9 / 16^{\prime \prime} \times 4-1 / 4^{\prime \prime}$ | M |


|  | 217 - MOULDED |  |
| :---: | :---: | :---: |
|  | $3 / 8{ }^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | - |
|  | 280 - MOULDED |  |
|  | $1 / 2^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | (K) |
|  | 623 - MOULDED |  |
|  | $1 / 2^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | (M) ${ }^{\circ}$ |
|  | $9 / 16^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | (IJP ${ }^{\circ}$ |
|  | 7/16" $\times 3-1 / 4$ " | (H) ${ }^{\circ}$ |



$\frac{261 \text { - BULLNOSE }}{\frac{1 / 2^{\prime \prime} \times 3-1 / 4^{\prime \prime}}{\text { M }}}$

$3 / 8^{\prime \prime} \times 2-1 / 4^{\prime \prime}$



| $260-$ COLONIAL |  |
| :--- | :--- |
| $3 / 8^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | $\boldsymbol{H}^{\circ}$ |



| 412 - VICTORIAN |  |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 4-1 / 4^{\prime \prime}$ | (M) |




| 234 - BASE |  |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | M |



| 290 - MODERN |  |
| :--- | :--- |
| $1 / 2^{\prime \prime} \times 4^{\prime \prime}$ | M |




| 714 - SIERRA |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 7-1 / 4^{\prime \prime} \mid$ M $^{\bullet}$ |

## 473 - E2E BULLNOSE

| $9 / 16^{\prime \prime} \times 3-3 / 8^{\prime \prime}$ | H |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 3-9 / 16^{\prime \prime}$ | NA |



| 6688 - ALTA |  |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 6-1 / 4^{\prime \prime}$ | M) |



## 218-SIERRA

9/16" $\times 5-1 / 4$ "




## 535 - CASING

$11 / 16^{\prime \prime} \times 3-1 / 2^{\prime \prime}$
$3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$
(M)


444-COLONIAL

| $5 / 8^{\prime \prime} \times 3-1 / 8^{\prime \prime}$ | (II (M) ${ }^{\circ}$ |
| :--- | :--- |
| $5 / 8^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | H $^{\circ}$ |



312 - BEADED
5/8" $\times 3^{\prime \prime}$
(M)


| $356-$ COLONIAL |  |
| :--- | :---: |
| $1 / 2^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ | 0 |
| $9 / 16^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ | M ${ }^{\circ}$ |
| $5 / 8^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ | H $^{\circ}$ (JI |



410-CASING
$11 / 16^{\prime \prime} \times 2-1 / 4^{\prime \prime}$
(M)


## 388 - CASING

 $11 / 16^{\prime \prime} \times 3-1 / 4^{\prime \prime} \quad$ M

## 72 - CASING

$11 / 16^{\prime \prime} \times 3^{\prime \prime}$
(M)



150-CASING
$5 / 8^{\prime \prime} \times 3-1 / 4^{\prime \prime} \quad$ ©


| $\left.\frac{140-\text { MOULDED }}{5 / 8^{\prime \prime} \times 2-1 / 2^{\prime \prime}} \right\rvert\,$ H (IIP |
| :--- |



| 32 - STEP |  |
| :--- | :--- |
| $5 / 8^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ | OJP |




3005 - BEADED
$1 / 2^{\prime \prime} \times 1-1 / 2^{\prime \prime}$
(H)


| 1003 - FLUTED |  |
| :--- | :--- |
| $5 / 8^{\prime \prime} \times 3-3 / 8^{\prime \prime}$ | M) |



## 1001 - FLUTE \& REED

$11 / 16^{\prime \prime} \times 3-1 / 4^{\prime \prime}$
(H)


109-TRADITIONAL
9/16" $\times 2-1 / 4^{\prime \prime} \mid$ (IIP


## 110D - SANITARY

9/16" $\times 1-1 / 2^{\prime \prime}$
H

KEY:
(H) Hemlock $\square$ Fingerjoint Primed Pine

Oak
(M) MDF


473 - E2E BULLNOSE
$9 / 16^{\prime \prime} \times 2-1 / 4^{\prime \prime}$
(M)


| 472 - VG E2E BULLNOSE <br> $5 / 8^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ <br> 472 - E2E BULLNOSE <br> $5 / 8^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ <br> NA |
| :--- | :--- |



## 433 - E2E BULLNOSE

| $9 / 16^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | (M) |
| :--- | :--- |
| $11 / 16^{\prime \prime} \times 3-1 / 4^{\prime \prime}$ | ®A |



$$
492 \text { - CASING }
$$

$1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime} \mid$ (M)


175 - VG E2E BULLNOSE
$7 / 16^{\prime \prime} \times 2-1 / 4^{\prime \prime}$
H



46-CROWN 9/16" $\times 5-1 / 4^{\prime \prime} \quad$ (M)


## 49-CROWN

9/16" $\times 3-5 / 8^{\prime \prime} \mid$ (JIP (M)


48-CROWN

| $1 / 2 " \times 4-1 / 4^{\prime \prime}$ | (H) |
| :--- | :--- |
| $9 / 16^{\prime \prime} \times 4-1 / 4^{\prime \prime}$ | (M) |



$$
\frac{75-\text { BED MOULD }}{\frac{1 / 2^{\prime \prime} \times 1-5 / 8^{\prime \prime}}{\text { H }}}
$$



329-CROWN
$1-1 / 4^{\prime \prime} \times 6-5 / 16^{\prime \prime}$
(M)


## 326 - CROWN

$7 / 8^{\prime \prime} \times 4-1 / 4^{\prime \prime}$
(M)


7363 - CASCADE
$9 / 16^{\prime \prime} \times 3-5 / 8^{\prime \prime}$
(M)

$\frac{320-\text { LINTEL }}{1-3 / 16^{\prime \prime} \times 2-1 / 4^{\prime \prime} \mid \text { (M) }}$


248-CROWN
$1-1 / 4^{\prime \prime} \times 2-1 / 4^{\prime \prime} \quad$ (IID


911D - LINTEL
$1-1 / 4^{\prime \prime} \times 2-1 / 4^{\prime \prime}$

KEY:
(H) Hemlock
(IIP) Fingerjoint Primed Pine
(M) MDF


7035 - CASCADE
$5 / 8^{\prime \prime} \times 3-1 / 2^{\prime \prime}$
(M)


297-CHAIR RAIL

11/16" x $3^{\prime \prime}$
(M)


300 - WAINSCOT CAP
$3 / 4^{\prime \prime} \times 2$ "
(M)


| 292 - WAINSCOT CAP |
| :--- |
| $9 / 16^{\prime \prime} \times 1-1 / 8^{\prime \prime} \mid \boldsymbol{H}$ |





| 3212 - HALF ROUND |  |
| :--- | :--- |
| $3 / 4^{\prime \prime}$ | H |



106 - QUARTER ROUND
$11 / 16^{\prime \prime} \times 11 / 16^{\prime \prime}$ $\square$
3206 - QUARTER ROUND

$$
\text { " } 11 / 16^{\prime \prime} \times 11 / 10^{\prime \prime}
$$

(H)

105 - QUARTER ROUND $3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$
-

| 108 - QUARTER ROUND |  |  |
| :--- | :--- | :---: |
| $1 / 2^{\prime \prime} \times 1 / 2^{\prime \prime}$ | (IIP |  |
| 3202 - QUARTER ROUND <br> $1 / 2^{\prime \prime} \times 1 / 2^{\prime \prime}$ H |  |  |


| 3201 <br> 32 - QUARTER ROUND |  |
| :--- | :--- |
| $3 / 8^{\prime \prime} \times 3 / 8^{\prime \prime}$ | H |
| 111S - QUARTER ROUND |  |
| $3 / 8^{\prime \prime \times 3 / 8^{\prime \prime}}$ |  |

## 3200 - QUARTER ROUND




| 869 - BULLNOSE STOP |  |
| :---: | :---: |
| 7/16" $\times 1-1 / 16^{\prime \prime}$ | (H) |
| 887 - BULLNOSE STOP |  |
| $3 / 8$ " $\times 1-1 / 4^{\prime \prime}$ | - |

## 865 - BULLNOSE STOP

7/16" $\times 1-1 / 2^{\prime \prime}$
(H)

866 - BULLNOSE STOP


| $7 / 16^{\prime \prime} \times 1-5 / 16^{\prime \prime}$ | H |
| :--- | :--- |
| 413 - BULLNOSE STOP |  |
| $7 / 16^{\prime \prime} \times 1-5 / 8^{\prime \prime}$ | H |



254 - PARTING STRIP $1 / 2^{\prime \prime} \times 3 / 4^{\prime \prime}$
(IIP


| 936 - COLONIAL STOP |
| :--- |
| $3 / 8^{\prime \prime} \times 1-3 / 8^{\prime \prime}$ |
| H |



[^0]

| 3507 - OVAL HAND RAIL |  |
| :--- | :--- |
| $1-1 / 4^{\prime \prime} \times 2-1 / 4^{\prime \prime}$ | $\boldsymbol{H}$ (IIT |




| 206-OUTSIDE CORNER |
| :--- |
| $3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime} \mid$ IIP $\bigcirc$ |



3282 - OUTSIDE CORNER
11/16" x 11/16"
(H)


268 - LATTICE $1 / 4^{\prime \prime} \times 1-1 / 8^{\prime \prime} \quad$ ㅂ


| 953 - OPEN TRIM |  |
| :--- | :--- |
| $7 / 16^{\prime \prime} \times 1-5 / 16^{\prime \prime}$ | $\boldsymbol{H}$ ( $A$ |
| $7 / 16^{\prime \prime} \times 1-3 / 8^{\prime \prime}$ | (IIP © |



| $305-$ COVE <br> $5 / 8^{\prime \prime} \times 2-5 / 8^{\prime \prime}$ <br> H |
| :--- |



| 85-COVE |
| :--- |
| $9 / 16^{\prime \prime} \times 1-3 / 4^{\prime \prime}$ |



3264 - COVE
$11 / 16^{\prime \prime} \times 11 / 16^{\prime \prime}$
(H)


## 3260 - COVE

$1 / 2^{\prime \prime} \times 1 / 2^{\prime \prime}$
$\square$


1010 - PICTURE MOULD $11 / 16^{\prime \prime} \times 1-5 / 8^{\prime \prime}$

H
$\frac{440 \text { - SHINGLE MOULD }}{5 / 8^{\prime \prime} \times 1-1 / 2^{\prime \prime} \mid \boldsymbol{H}}$

)


| 705 - PANEL CAP |  |
| :--- | :--- |
| $3 / 4^{\prime \prime} \times 1-1 / 8^{\prime \prime}$ | H |



## 3274 - SCREEN FLAT

$1 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$
142 - SCREEN FLAT
$1 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$

| 703 - PANEL CAP |  |
| :--- | :--- |
| $1 / 2^{\prime \prime} \times 3 / 4^{\prime \prime}$ | H |


$1 / 4 \times 3 / 4$

H
(JIP) 0 -


| 30 - BACKSPLASH |  |
| :--- | :--- |
| $5 / 8^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | 0 |



190-COUNTER
$3 / 8^{\prime \prime} \times 1-3 / 4^{\prime \prime}$


| 33 - COUNTER |  |
| :--- | :--- |
| $3 / 8^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | 0 |



1021 - OS BACK BAND
$1-1 / 16^{\prime \prime} \times 1-1 / 16^{\prime \prime}$


## 995 - CANT STRIP

$3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$
SP




T\&G 1X4 VG FINGERJOINT FVGTG104FJ $3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$


VERTICAL GRAIN T\&G 1X4 VFFVGTG104
$3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$


PRIMED PINE
T\&G 1X4 P3635804TG
$1 / 2^{\prime \prime} \times 3-5 / 16^{\prime \prime}$
PRIMED PINE
T\&G 1X6 P363106TG
$3 / 4^{\prime \prime} \times 5-1 / 2^{\prime \prime}$
(1)


T\&G MG HBP5804
$5 / 8^{\prime \prime} \times 3-1 / 2^{\prime \prime}$
(H)


188 - DRIP CAP

```
1-1/1/" " 1-5/8" | (H
```



## 352-90 DEGREE CORNER





| E2E-1 2 |  | E2E-1X 5 |  | E2E-1X 8 |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $11 / 16^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (M) | $11 / 16^{\prime \prime} \times 4-9 / 16^{\prime \prime}$ | (M) | $11 / 16^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (M) |
| E2E-1 X 3 |  | E2E-1 ${ }^{\text {- }} 6$ |  | E2E-1 ${ }^{\text {- }} 10$ |  |
| $11 / 16^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | (M) | $11 / 16^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (M) | $11 / 16^{\prime \prime} \times 9-1 / 4^{\prime \prime}$ | (M) |
| E2E-1 X 4 |  | E2E-1 7 |  | E2E-1 X 12 |  |
| $11 / 16^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (M) | $11 / 16$ " $\times 6-9 / 16^{\prime \prime}$ | (M) | $11 / 16^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ | (1) |



| E2E $-5 / 4 \times 4$ <br> $1^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ <br> E2E $-5 / 4 \times 6$ <br> $1 " \times 5-1 / 2^{\prime \prime}$ <br> E2E $-5 / 4 \times 8$ <br> $1 " \times 7-1 / 4^{\prime \prime}$ |
| :--- | :--- |

Fir MDF

## FIR BOARDS



| S4S $-1 / 2 \times 4$ VG |  |
| :--- | :--- |
| $1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | F |
| S4S $-1 / 2 \times 6$ VG |  |
| $1 / 2^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | F |
| S4S $-1 / 2 \times 8$ VG |  |
| $1 / 2^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | F |



| S4S-1 X 2 VG | S4S - $1 \times 5 \mathrm{VG}$ |  |
| :---: | :---: | :---: |
| $3 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | $3 / 4 " \times 4-9 / 16^{\prime \prime}$ |  |
| S4S-1 X 3 VG | S4S-1X6VG | S4S-1 X 10 VG |
| $3 / 4 " \times 2-1 / 2^{\prime \prime} \quad$ F | $3 / 4 " \times 5-1 / 2^{\prime \prime} \quad$ F | $3 / 4 " \times 9-1 / 4^{\prime \prime} \mid$ F |
| S4S-1 X 4 VG | S4S-1 X 8 VG | S4S-1 X 12 VG |
| $3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime} \mid$ F | $3 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime} \mid$ F | $3 / 4^{\prime \prime} \times 11-1 / 4^{\prime \prime} \quad$ F |



| S4S - 5/4 X 4 VG |  |
| :---: | :---: |
| $1 " \times 3-1 / 2^{\prime \prime}$ | F |
| S4S-5/4 X 6 VG |  |
| $1 " \times 5-1 / 2^{\prime \prime}$ | F |
| S4S-5/4 X 8 VG |  |
| $1 " \times 7-1 / 4^{\prime \prime}$ | F |



| S4S-2X3VG | S4S-2 X 8 VG |
| :---: | :---: |
| $1-1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | 1-1/2" $\times 7-1 / 4^{\prime \prime}$ \| ${ }^{\text {a }}$ |
| S4S-2X4VG | S4S-2 X 10 VG |
| 1-1/2" $\times 3-1 / 2^{\prime \prime} \mid$ F | 1-1/2" $\times 9-1 / 4^{\prime \prime}$ \| ${ }^{\text {P }}$ |
| S4S-2X6VG | S4S-2X 12 VG |
| $1-1 / 2^{\prime \prime} \times 5-1 / 2^{\prime \prime} \mid$ P | $1-1 / 2^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ \| ${ }^{\text {P }}$ |




| S4S-1/2 X 4 |  |
| :---: | :---: |
| $1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (1) |
| S4S-1/2 X 6 |  |
| $1 / 2^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (1) |



| S4S-1 X 2 FJPR |  | S4S - 1 X 5 FJPR |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (10) | $3 / 4^{\prime \prime} \times 4-1 / 2^{\prime \prime}$ | (1) |  |  |
| S4S-1 X 3 FJPR |  | S4S-1 X 6 FJPR |  | S4S-1 X 10 FJPR |  |
| $3 / 4 " \times 2-1 / 2^{\prime \prime}$ | (11) | $3 / 44^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (1) | $3 / 4 " \times 9-1 / 4^{\prime \prime}$ | (13) |
| S4S-1 X 4 FJPR |  | S4S-1 X 8 FJPR |  | S4S - 1 X 12 FJPR |  |
| $3 / 44^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (13) | $3 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (1) | $3 / 4^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ | (1) |



| S4S - $5 / 4 \times 6$ |  |
| :--- | :--- |
| $1-1 / 8^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ |  |
| S4S $-5 / 4 \times 8$ |  |
| $1-1 / 8^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ |  |



| S4S-1 X 2 VG |  | S4S-1X 5VG |  | S4S-1 X 8 VG |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 4-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (H) |
| S4S-1 X 3 VG |  | S4S-1 X 6 VG |  | S4S-1 X 10 VG |  |
| $3 / 4^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | ( | $3 / 4^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 9-1 / 4^{\prime \prime}$ | H |
| S4S-1 X 4 VG |  | S4S-1X7VG |  | S4S-1 ${ }^{\text {- }} 12 \mathrm{VG}$ |  |
| $3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 6-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ | (H) |



| S4S-1 X 2 MG |  | S4S-1X 5 MG |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $3 / 4 " \times 1-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 4-1 / 2^{\prime \prime}$ | (H) |  |  |
| S4S-1 X 3 MG |  | S4S-1X6MG |  | S4S-1 X 10 MG |  |
| $3 / 44^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | H | $3 / 4^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 9-1 / 4^{\prime \prime}$ | ( |
| S4S-1X4MG |  | S4S-1 X 8 MG |  | S4S-1 X 12 MG |  |
| $3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (H) | $3 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | ( ${ }^{\text {c }}$ | $3 / 4^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ | ( |



|  |  |  |  |  | E2E-1X 8 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | $3 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (KA |
|  | E2E-1 X 2 |  | E2E-1X 5 |  | E2E-1 X 10 |  |
|  | $3 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (KA | $3 / 4^{\prime \prime} \times 4-1 / 2^{\prime \prime}$ | (KA | $3 / 4^{\prime \prime} \times 9-1 / 4^{\prime \prime}$ | (NA |
|  | E2E-1 X 3 |  | E2E-1X 6 |  | E2E-1 10 EG |  |
|  | $3 / 4^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | KA | $3 / 4^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | (KA | $3 / 4^{\prime \prime} \times 9-1 / 4^{\prime \prime}$ | (KA |
|  | E2E-1 X 4 |  | E2E-1 X 7 |  | E2E-1 X 12 |  |
|  | $3 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | KA | $3 / 4$ " $\times 6-1 / 2^{\prime \prime}$ | KA | $3 / 4^{\prime \prime} \times 11-1 / 4^{\prime \prime}$ | (KA |



| E2E - 5/4 X 4 |  |
| :--- | :--- |
| $1 " \times 3-1 / 2^{\prime \prime}$ | KA |
| E2E - 5/4 X 6 |  |
| $1 " \times 5-1 / 2^{\prime \prime}$ | KA |
| E2E - 5/4 X 8 |  |
| $1 " \times 7-1 / 4^{\prime \prime}$ | KA |


| S 4 S - 1/4 X 2 |  | S4S-1/4 X 5 |  |
| :---: | :---: | :---: | :---: |
| $1 / 4^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (10) | $1 / 4^{\prime \prime} \times 4-1 / 2^{\prime \prime}$ | - |
| S 4 S - 1/4 X 3 |  | S 4 S - 1/4 X 6 |  |
| $1 / 4^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | (08) | $1 / 4$ " $\times 5-1 / 2^{\prime \prime}$ | (00) |
| S4S - 1/4 X 4 |  | S4S-1/4 X 8 |  |
| $1 / 4^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (-) | $1 / 2^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (0) |



| S4S-1/2 X 2 |  |
| :---: | :---: |
| $1 / 2^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | (-) |
| S 4 S - 1/2 X 3 |  |
| $1 / 2^{\prime \prime} \times 2-1 / 2^{\prime \prime}$ | (-) |
| S 4 S - 1/2 X 4 |  |
| $1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | (-) |


| S4S-1/2X 6 |  |
| :---: | :---: |
| $1 / 2^{\prime \prime} \times 5-1 / 2^{\prime \prime}$ | - 0 |
| S4S-1/2 X 8 |  |
| $1 / 2^{\prime \prime} \times 7-1 / 4^{\prime \prime}$ | (0) |



| S4S - $2 \times 2$ |  |
| :--- | :--- |
| $1-1 / 2^{\prime \prime} \times 1-1 / 2^{\prime \prime}$ | 0 |



## 4-9/16 - INT JAMB APPLIED STOP <br> $1-1 / 4^{\prime \prime} \times 4-9 / 16^{\prime \prime}$



4-13/16 - INT JAMB COMBINATION
$1-1 / 4^{\prime \prime} \times 4-13 / 16^{\prime \prime} \mid$ H (II) (NA


## 5-1/4 - INT JAMB COMBINATION <br> $1-1 / 4^{\prime \prime} \times 5-1 / 4^{\prime \prime} \mid$ H (JP) KA

$\square$

6-9/16 - INT JAMB
$\frac{1-1 / 4^{\prime \prime} \times 6-9 / 16^{\prime \prime} \mid \text { H SP (IJP KA }}{}$



7-1/4 - EXT JAMB
$1-1 / 4^{\prime \prime} \times 7-1 / 4^{\prime \prime}$
H) (IIP) KA


| 6-9/16 - EXT JAMB |  |
| :---: | :---: |
| $1-1 / 4^{\prime \prime} \times 6-9 / 16^{\prime \prime}$ | (H) (JP) |



| $4-9 / 16$ - INT FLAT |
| :--- |
| $11 / 16^{\prime \prime} \times 4-9 / 16^{\prime \prime}$ |
| H-13/16 - INT FLAT |
| $11 / 16^{\prime \prime} \times 4-13 / 16^{\prime \prime} \mid$ (IJP |



| MULLION |  |
| :--- | :--- |
| $1 " \times 4-3 / 8^{\prime \prime}$ | H |



| PLINTH |  |  |  |
| :--- | :--- | :--- | :--- |
| MDF Plinth Block | HCPBMDFP | $3-1 / 2^{\prime \prime} \times 6-1 / 2^{\prime \prime}$ | (M) |
| Plinth Block | HCPB | $3-1 / 2^{\prime \prime} \times 6-1 / 2^{\prime \prime} \times 3 / 4^{\prime \prime}$ | ®A |
| Plinth Block | HCPBS | $2-1 / 2^{\prime \prime} \times 4^{\prime \prime}$ | ®A |

ROSETTE

| MDF Rosette Square Corner | HCSCMDF2 | $2-3 / 4^{\prime \prime} \times 2-3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$ |  |
| :--- | :--- | :--- | :--- |
| MDF Rosette Square Corner | HCSCMDF3 | $3-1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime} \times 3 / 4^{\prime \prime}$ | M |
| Rosette Square Corner | HCSCSGS | $2-3 / 4^{\prime \prime} \times 2-3 / 4^{\prime \prime} \times 3 / 4^{\prime \prime}$ | KA |
| Rosette Square Corner | HCSCSG | $3-1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime} \times 3 / 4^{\prime \prime}$ | KA |
| Fluted Rosette | HC101R | $3-1 / 2^{\prime \prime} \times 3-1 / 2^{\prime \prime}$ | KA |
| Fluted Rosette | HC109R | $2-1 / 2^{\prime \prime} \times 2-1 / 3^{\prime \prime}$ | KA |

UNIVERSAL BASE CORNERS


| Universal Base Inside Corner | HCUBI | $7-1 / 4^{\prime \prime}$ | H |
| :--- | :--- | :--- | :--- |
| Universal Base Outside Corner | HCUBO | $7-1 / 4^{\prime \prime}$ | H |
| Universal Base Outside Corner Radius | HCUBOR | $7-1 / 4^{\prime \prime}$ | H |
| Universal Base Inside Corner | HC388UISC | $7-1 / 4^{\prime \prime}$ | KA |
| Universal Base Outside Corner | HC389UOSC | $7-1 / 4^{\prime \prime}$ | KA |

Hemlock
SP
Solid Pine
Pingerjoint Primed Pine
A Knotty Alder
(M) MDF



[^0]:    418 - OG STOP
    $7 / 16^{\prime \prime} \times 1-1 / 8 "$
    (H)

